

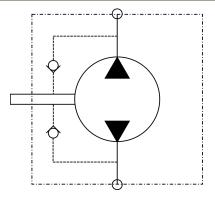
GC Pumps

Part Number: 1320706 Model Code: G1132C1A300N00

Product Capabilities

| Displacements | 0.517in.^3/8.47 cc |
|-----------------------------|--------------------|
| Max. Pressure | 1200 psi/83 Bar |
| Code - Relief Valve Setting | 00 - No Relief |
| Flow @ 1800 rpm | 4.00 gpm/15.25 lpm |
| Flow @ 3600 rpm | 8.00 gpm/30.50 lpm |
| Max. Speed | 4000 rpm |
| Max. Operating Temperature | 93°C, 200°F |
| Code - Rotation Options | 3 - Birotational |

Hydraulic schematic



Concentric Rockford Inc. 2222 15th Street Rockford, IL 61104 Tel: 1-815-398-4400 www.concentricab.com E-mail: info.usro@concentricab.com The information on this PDF datasheet and any associated models or drawings from the Concentric Hydraulic Product Configurator are for reference only. Concentric will not accept any responsibility for misapplications and reserves the right to modify its products without prior notice. Concentric does not accept responsibility or warranty products without prior application approval from Concentric engineering.



GC Pumps

Fluids

Most premium grade petroleum base fluids can be used with GC pumps. Optimum operating viscosity is 16-63 cSt (80-288 SSU) at maximum rated speed. Minimum operating viscosity is 10 cSt (59 SSU). Maximum operating viscosity is 750 cSt (3409 SSU). Maximum cold start viscosity is 2000 cSt (9091 SSU). Contact Concentric for additional information regarding GC performance using other fluids.

Filtration

Proper filtration is critical to the trouble free operating of any hydraulic system. For optimum pump life at maximum pressure ISO Code 18/14 filtration is recommended. A 10-micron filter sized to accommodate full system return flow is recommended for most operating environments.

Operating temperature

Fluid temperature range (Mineral Oil): Max. 93oC (200oF) continuous and Max. 105oC (221oF) intermittent.

Inlet/Case Drain conditions

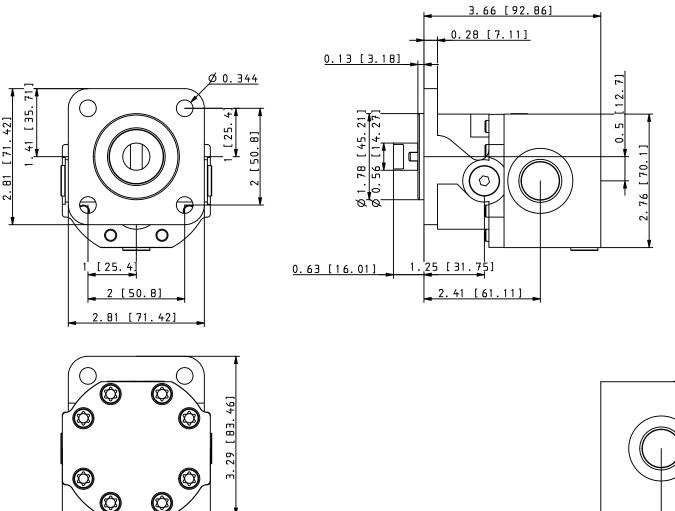
To insure that the performance capabilities of the shaft seals are not exceeded, use the chart below. For pumps without a case drain the inlet pressure cannot exceed the values below. For pumps with a case drain the case drain pressure cannot exceed the values below.

| Seal Selected | Max. seal pressure | |
|---------------------|---------------------------------------|--|
| Standard Buna | 10 psi (0.7 Bar) | |
| Standard Viton | 10 psi (0.7 Bar) | |
| High Pressure Viton | n 25 psi (1.7 Bar) @ 3000 rpm, 38 psi | |
| | (2.6 Bar) @ 2000rpm | |

Ports

| Gear Size | SAE Port Size Uni-rotation (Bi-Rotational) | |
|-----------------------------|---|-------------------------------|
| Order Code | Low Pressure Port (Inlet) | High Pressure Port (Outlet) |
| 04 & 06 | 9/16"-18 (9/16"-18) | 9/16"-18 (9/16"-18) |
| 08, 12 & 16 | 3/4"-16 (3/4"-16) | 9/16"-18 (3/4"-16) |
| 20, 24, 28 & 32 | 7/8"-14 (7/8"-14) | 3/4"-16 (7/8"-14) |
| 36, 40 & 44* | 7/8"-14 (7/8"-14) | 7/8"-14 (7/8"-14) |
| * For gear codes 36, 40 & 4 | 4, 1" diameter beaded inlet tube n 2400 rpm. | nust be used for speeds above |

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| Part Number | 1320706 |
|-----------------------------|--|
| Model Code | G1132C1A300N00 |
| Mounting Flange Options | 1 - 4-Bolt w/1.78" Pilot |
| Shaft Options | 1 - 0.171" Tang w/ Short Coupling (.5" long) (For DC motors) |
| Gear Size Width | 32 - 1.000 (INCH) |
| Displacement | 0.517 (8.47) (Cu. In./Rev. (cc)) |
| Valve Options | C - Direction Checks |
| Seals & Bearings Options | 1 - Single Lip Buna-N Low Pressure Seal |
| Port Location Options | A - SAE Side Ports |
| Code - Rotation Options | 3 - Birotational |
| Code - Relief Valve Setting | 00 - No Relief |
| Solenoid Valve Location | N - No Solenoid Valve |
| Solenoid Valve Voltage | 00 - No Solenoid Valve Cavity |
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